

---

# LIQUID LIGHT GUIDES

---

ENGINEERED TO  
MAXIMIZE  
THROUGHPUT



---

# ONE INGENIOUS IDEA, COUNTLESS APPLICATIONS

---

Our light guides are available in various cross-sections and with a range of sleeve types to fit your needs. We also offer a selection of connectors with up to four poles.

Photo above:  
Single-Pole Lightguide,  
Light-Entry: Lumatec D,  
Light-Exit: Lumatec  
Standard, Cladding: PVC



Photo below:  
Four-Pole Lightguide,  
Light-Entry: Lumatec D,  
Light-Exit: Lumatec  
Standard, Cladding: Silicone



---

## **LIQUID LIGHT GUIDES – THE PERFECT ALTERNATIVE TO SILICA FIBER BUNDLES**

Liquid light guides are clearly superior to light guides made of silica fiber bundles by the very nature of their design. A liquid light guide is much like a single silica fiber with a very large diameter. It has the cross-section of an open pipe, transmitting light with total reflectance using all the space available. Silica fiber bundles, in contrast, are like many small tubes in a larger pipe with spaces between the individual strands remaining unused. These dead spots do not transmit light. This is why our liquid light guides are able to deliver light with much greater intensity to the target object.

## **LIQUID LIGHT GUIDES - FLEXIBLE IN MORE WAYS THAN ONE**

Our liquid light guides consist of a polymer tube with a liquid core. They do not break. Bundles of optical fibers, in contrast, will fatigue if they are frequently bent and eventually break. Lumatec liquid light guides have much larger apertures, are more efficient and serve many different applications. They are the perfect solutions for applications that demand uniform, high-intensity light. We offer devices designed for diverse spectra ranging from ultraviolet to infrared and a broad selection of end fittings. Feel free to talk to us if you wish to learn more about our liquid light guides. We'll be happy to discuss which options are best suited for your purposes. The possibilities are many, and we're always exploring fascinating new applications with our customers.

## **THE FEW LIMITATIONS OF OUR LIQUID LIGHT GUIDES**

There are not many constraints that limit our liquid light guides' use. One of the few is that their cross sections have to be circular; another is that they can only tolerate extreme temperatures for short periods. Apart from the end fittings, which are very robust, they work best in environments that people find comfortable.

## **FOUR PROVEN STANDARD LIGHT GUIDES**

To date, we have developed four types of liquid light guides that differ mainly in terms of their liquids' optical properties. The following charts and tables show the various transmission spectra and other specifications of our light guides.

---

## **YOUR BENEFITS AT A GLANCE**

Very powerful instrument that transmits light with great intensity

Flexible and unbreakable

Large aperture about twice the size of silica fiber light guides

Competitively priced

Highest quality

## STANDARD END FITTINGS (SERIES 300, 380)

Active Core Ø [mm]	Standard End Fittings [mm]				Protective Sleeve [mm]	min. Bending Radius [mm]
$D_0$	$D_1$	$L_1$	$D_2$	$L_2$	$D_3$	
2	4	6.7	8	20	5.5	30
3	5	20	9	24	7	40
5	7	20	10	24	9.5	60
6.5	9	20	13.5	38	11.5	80
8	10	20	15	40	12.5	100
10	14	20	19.8	41	15	200

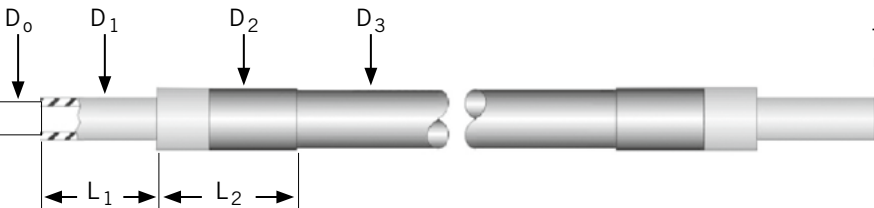


Diagram illustrating the dimensions of the standard end fittings:  $D_0$  (Active Core Ø),  $D_1$  (Fused silica window),  $D_2$  (Fluoropolymer tubing),  $D_3$  (Protective sleeve),  $L_1$  (Length of fused silica window), and  $L_2$  (Length of fluoropolymer tubing).

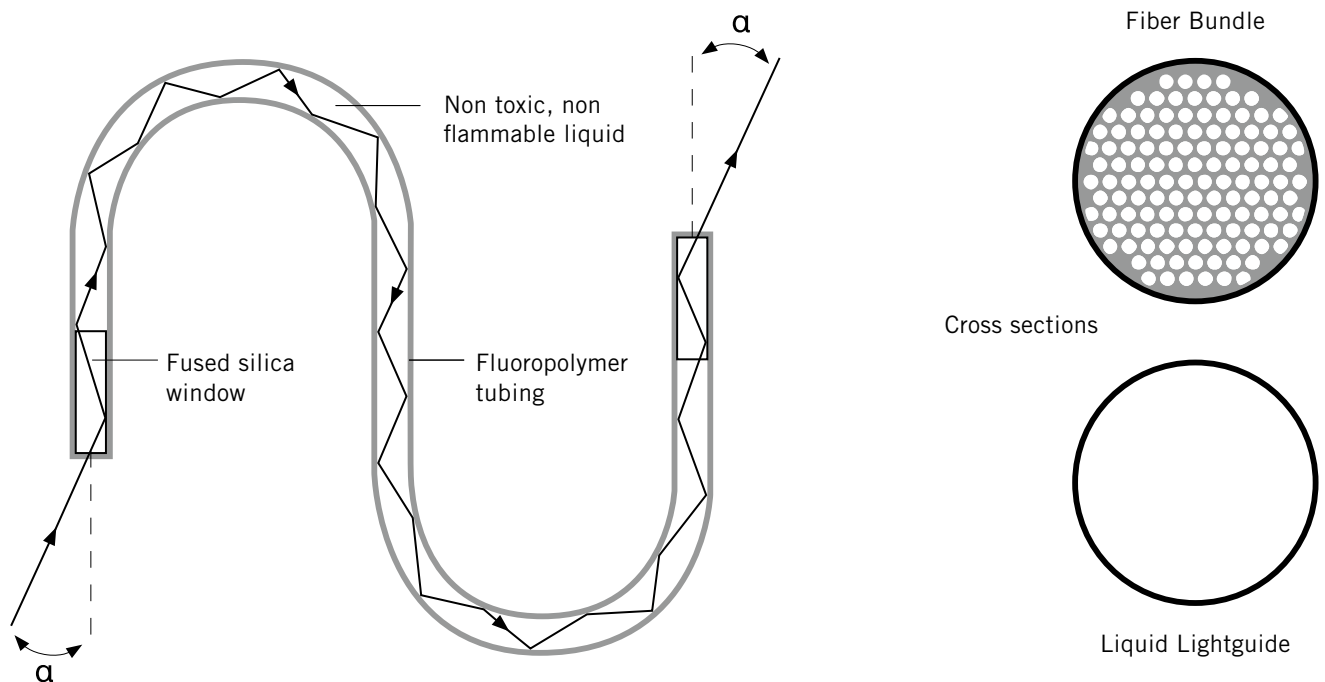
Lumatec GmbH  
 Linienstrasse 9–13  
 82041 Deisenhofen  
 Germany

T +49-89-74 28 22 0  
 F +49-89-74 28 22 64

ales@lumatec.de  
 .www.lumatec.de

Many other end fittings and custom designs are available on request.

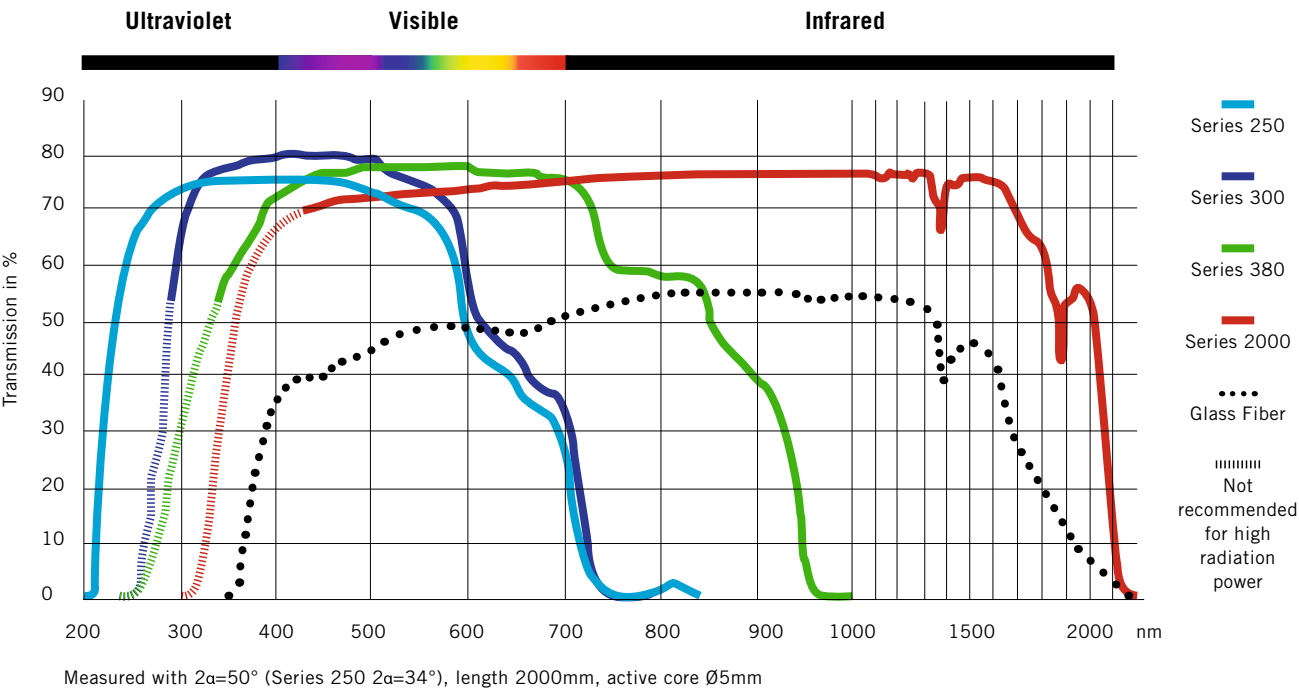
## PRINCIPLE



SPECIFICATIONS

Series	Core Diameters	NA 2Q	Application Examples and Spectrum	Specific Properties
250	3, 5, 8 mm	50°	Wafer manufacturing, curing of UV adhesives with tack free surfaces. Lengths up to 5m (15ft). 220 nm–650 nm	Outstanding photo stability even in the UVC range, suitable for high power UV lasers. Recommended light sources: Deep UV Mercury, Xenon, Excimer. Temperature range (long term): +5 °C to +30 °C
300	2, 3, 5, 6.5, 8, 10 mm	72°	UV adhesive curing and UV fluorescence inspection at lengths of up to 20 m (60 ft). 280 nm–650 nm	Superior transmission of up to 5W of UV radiation. Suitable for very rugged environments. Recommended light sources: Mercury and Xenon, Tungsten Halogen, LED. Temperature range (long term): -5 °C to + 35 °C
380	2, 3, 5, 6.5, 8, 10 mm	72°	Outstanding white light illumination at lengths of up to 30 m (100ft). 340 nm–800 nm	Excellent transmission from the near UV to the far red even at a length of 30 m. Suitable for very rugged environments. Recommended lightsources: Tungsten Halogen, LED, Xenon, Metal Halide. Temperature range (long term): -5 °C to +35 °C
2000	3, 5, 8 mm	62°	Visible and near infrared illumination. Lengths up to 4 m (12ft). 420 nm–2000 nm	Transmission of high power near infrared radiation in the multi-watt range. Integrated long pass filter for radiation below 420 nm. Recommended light sources: Xenon or Tungsten Halogen lamps, Nd-YAG or Diode Lasers. Temperature range (long term): +5 °C to +35 °C

SPECTRAL CHARACTERISTICS



---

Lumatec GmbH  
Linienstrasse 9 – 13  
82041 Deisenhofen  
Germany

T + 49 - 89 - 74 28 22 0  
F + 49 - 89 - 74 28 22 64

[sales@lumatec.de](mailto:sales@lumatec.de)  
[www.lumatec.de](http://www.lumatec.de)